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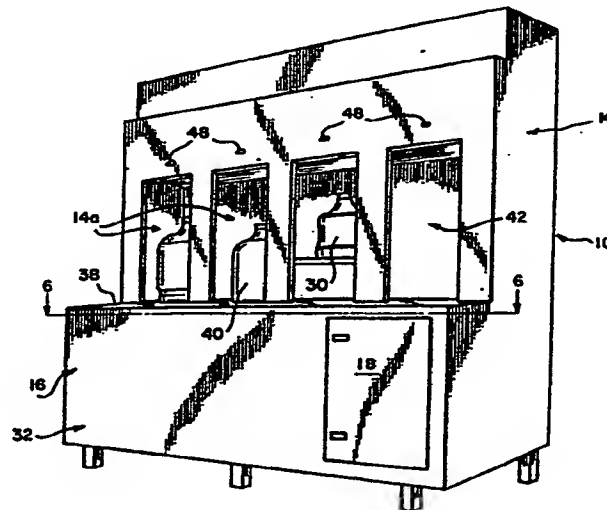
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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(54) Title: WATER DISPENSER



(57) Abstract

Disclosed is a self service water dispensing apparatus especially adapted to be located inside a grocery store. This apparatus includes a housing (12) which provides a rigid support structure having a base section (16) which has integral therewith a water storage tank (32), and an upper section (14) immediately above the base section (16) which includes a plurality of water filling stations (142). The upper section (14) and base section (16) are joined together and are contiguous with each other along a common generally horizontal plane located about waist high to a typical adult user. This provides a compact and convenient to use structure. The water filling stations (142) each comprise a recessed cubicle (142) having a top wall with a delivery spout (46) therein, an open front side into which a water bottle (40) is placed beneath the spout (46) for filling, and a floor including a drain (53). Manually operable control switches (48) are at each vending station (142).

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**WO 92/04969**

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**PCT/US91/06557**

**WATER DISPENSER**

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## BACKGROUND OF THE INVENTION

### Field of the Invention:

This invention relates to apparatus for dispensing purified water. It also relates to two better methods of operating grocery store facilities. In one method the growth of bacteria on produce displayed for sale in a grocery store is inhibited by spraying the produce with the ozonated water from the apparatus. In the second method water is conserved by using waste water from the reverse osmosis unit of the apparatus for the cooling tower of the refrigeration system for the grocery store.

### Background Discussion:

Many grocery stores, particularly large chain stores, have outside, near the entrance of these stores, coin operated vending machines which dispense purified, and in some cases, demineralized drinking water. The customers bring a bottle to the machine, place it in a vending station, and then insert coins into the machine to actuate the machine, causing it to dispense a predetermined quantity of water sufficient to fill the bottle. Because these machines are outside, they are subject to vandalization, and they are exposed to a hostile outdoor environment, which results in rapid deterioration of the machine, leading to frequent service calls.

Grocery stores commonly display fresh produce, fruits and vegetables, which is periodically sprayed with water to maintain the appearance and weight of the produce. Many



believe that harmful bacteria grows within the misting system used to spray the produce with water.

Grocery stores usually have a large capacity refrigeration system having cooling towers which use large quantities of cooling water. It is desirable to conserve water used in these grocery store refrigeration systems.

#### SUMMARY OF THE INVENTION

It is the object of the present invention to provide a self service vending apparatus, which efficiently utilizes space and provides a method of dispensing purified water that gives an economic incentive to the grocery store to keep the apparatus inside the store. The apparatus of this invention is not coin-operated. Rather, the customer simply fills his or her bottle with purified water and then pays for the water when checking out of the grocery store. This eliminates all the mechanical and electronic equipment normally associated with coin-operated vending machines, and it also gives the grocery store an opportunity to make a profit on the sale of the water directly, without the need to collect and account for coin sales.

In accordance with this invention, the water is disinfected using ozone or ultraviolet light. Ozone is preferred because it is carried with the water into the bottle upon dispensing. The disinfected water is stored in sufficient quantity in the apparatus to allow the grocery store to tap into this supply and use the disinfected water for

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housekeeping and other purposes within the grocery store facility. One of the principal advantages of using disinfected water is to spray this water on produce, when unpacked and displayed for sale within the grocery store. Such spraying helps eliminate product weight loss due to dehydration and eliminates waterspots on mirrors and glassware of the produce display cases.

The apparatus of this invention preferably uses a reverse osmosis unit to purify water from a public supply source. The water passing through a membrane in the reverse osmosis unit is purified, but a large portion is waste water which is normally directed to the public sewerage system. As an optional feature of this invention, this waste water may be fed to the cooling tower of the grocery store's refrigeration system, thereby conserving water.

The apparatus of this invention has several features, no single one of which is solely responsible for its desirable attributes. Without limiting the scope of this invention as expressed by the claims which follow, its more prominent features will now be discussed briefly. After considering this discussion, and particularly after reading the section of this application entitled, "DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS," one will understand how the combined features of this invention provide its advantages, which include (i) compactness, speed, convenience of use, and simplification of dispensing, (ii) provision of ozonated or ultraviolet treated water for spraying produce, and (iii) provision for the conservation of water.

The first feature of this invention is that a large capacity storage tank is used to hold a supply of purified and ozonated water. The apparatus includes a housing which provides a rigid support structure. This housing has a base section that has integral therewith the large capacity water storage tank. The storage tank has a capacity ranging between about 175 and about 250 gallons. This is an adequate supply to handle the needs of both customers and the grocery store facility.

The second feature is that the apparatus is compact. Sitting on top of the base section is an upper section immediately above the base section which includes a water filling station. Preferably, several water filling stations are provided to minimize the time customers need to wait in line to fill their water bottles. The upper section and base section are joined together and contiguous with each other along a common, generally horizontal plane located about waist-high to a typical adult user. This assembly of base and upper sections provides a compact, rigid structure which houses all the necessary pumping and water purification equipment required.

The third feature is that a conventional reverse osmosis unit, or a dionization unit, is used to purify water from any suitable public supply source. The purified water is delivered to the storage tank and retained in this tank until dispensed. There are means in the storage tank for detecting when the level of purified water is low, which actuate a pump to pump water from the public supply source into the reverse

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osmosis unit. Waste water from the reverse osmosis unit can be fed to the cooling tower of the refrigeration system for the grocery store to conserve water. When a dionization unit is used there is no waste water and, therefore, no discharge.

The forth feature is that an ozone generator, preferably located in the upper section, is periodically actuated to generate ozone. This ozone is mixed with the purified water in the storage tank.

The fifth feature is that, as an alternate to ozone treated water, ultraviolet treated water is used. In this case, a pump is periodically actuated to circulate the water in the storage tank past a source of ultraviolet light .

The sixth feature is that tap means are provided in the storage tank for dispensing the ozone or ultraviolet light treated water to a misting unit for spraying produce with ozonated water.

#### BRIEF DESCRIPTION OF THE DRAWING

The preferred embodiment of this invention, illustrating all its features, will now be discussed in detail. This embodiment depicts the novel and non-obvious methods and apparatus of this invention shown in the accompanying drawing, which is for illustrative purposes only. This drawing includes the following Figs., with like numerals indicating like parts:

Fig. 1 is a perspective view of the water dispensing apparatus of this invention.

Fig. 2 is a left-hand elevational view of the apparatus shown in Fig. 1.

Fig. 3 is a right-hand elevational view of the apparatus shown in Fig. 1.

Fig. 4 is a rear elevational view of the apparatus shown in Fig. 1.

Fig. 4A is a rear elevational view similar to that shown in Fig. 4 with the rear panel removed.

Fig. 5 is a front elevational view of the apparatus shown in Fig. 1.

Fig. 6 is a cross-sectional view taken along line 6-6 of Fig. 1.

Fig. 7 is a schematic illustration of the reverse osmosis unit used to purify water from a public source entering the apparatus shown in Fig. 1.

Fig. 8 is a schematic illustration of the ozonation unit used in the apparatus shown in Fig. 1.

Fig. 9 is a schematic drawing of a 5 micron filter through which purified water flows prior to exiting the apparatus.

Fig. 10 is a schematic drawing showing the pressure gauges and flow meters for the reverse osmosis unit shown in Fig. 7.

Fig. 11 is a schematic drawing illustrating an alternate embodiment of this invention similar to the apparatus shown in Fig. 4A, but using an ultraviolet light source and a modified pumping system.

Fig. 12 is a right-hand side elevational view of the apparatus shown in Fig. 11.

DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION

As illustrated in Figs. 1 through 6, the water dispensing apparatus 10 of this invention includes a housing 12 having an upper section 14 and a base section 16. Both the upper and base sections 14 and 16 are made of stainless steel sheets welded together to provide a rigid support structure. Within the housing 12 are a conventional reverse osmosis unit 28 (Fig. 7), including a motor 64 and a pump 66, and a conventional ozonation unit 30 (Fig. 8), including a recirculating motor 70 and a pump 72. In the upper section are a plurality of cubicle-like filling stations 14a into which the customer places empty bottles 40 to be filled with water from the apparatus 10. An optional feature is that the housing 12 may contain a dionization unit through which the water flows prior to exiting the apparatus to reduce the amount of total dissolved solids to less than 10 parts per million.

The base section 16 has a front door 18 which, when opened, exposes to view an instrument panel, including a pressure gauge 24 and flow meters 26 (Fig. 10) for the reverse osmosis unit 28. When the door 18 is opened, one may check to see what the pressure is and the rate at which water is flowing through the reverse osmosis unit 28 to determine if the membrane 28a (Fig. 7) needs to be replaced. The right side

of the base section 16 as viewed in Fig. 1 houses two reverse osmosis pre-filters 20 and 22. On the left side of this base section 16, and integral with the walls of the base section 16, is a box-like water storage tank 32 having a capacity ranging between about 175 and about 250 gallons. An access port to the tank 32 is covered by a heavy plastic cap 32a, including a 0.5 micron air filter which removes bacteria as air enters the tank 32, and a 5 micron carbon filter to strip ozone from exhaust gases expelled from the storage tank. Within the base section 16 is a sump tank 34, including a sump pump 36 and sump motor 38 to pump water in the sump tank to the public sewerage system.

An optional tap 37 near the bottom of the storage tank 32 is used to connect the storage tank to a misting system (not shown) for spraying the ozone treated water onto produce. As the ozonated water flows through the misting system it kills bacteria growing in the system. The system is thereby filled with ozonated water which inhibits the renewed growth of bacteria in the misting system. A back flow prevention device such as a check valve 39 prevents a reverse flow of water from the misting system into the storage tank 32.

Both the upper and base sections 14 and 16 are box-like structures which are joined together along a common, generally horizontal plane which is approximately at the waist of a typical adult user. This provides a compact structure that does not take up much space in a grocery store. The upper section 14 is off-set inwardly relative to the front face of the base section 16 to provide a ledge 38 which can be

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conveniently used to support bottles 40 prior to being placed in the filling stations 14a. The overall height of the apparatus 10 is approximately 78 inches. It has a depth of approximately 35 inches, with the offset ledge 38 being approximately 7 inches in width. The width of the apparatus 10 is approximately 16 to 72 inches. Each filling station 14a has an open front 42 approximately 14 inches in width and a height of approximately 23 inches.

As best shown in Fig. 5, the upper section 14 has four filling stations 14a (although one could be used), which are in a row with each station having in its upper top wall 44 a downwardly extending spout 46. The water flows through the spout 46 and is delivered to a bottle 40 placed within a filling station 14a. The spouts 46 are preferably designed so that the customer cannot contaminate them. When water is delivered to any filling station 14a, it passes through a carbon filter 78 or a 5 micron post filter prior to exiting the apparatus 10.

Above each filling station 14a is manually-operated control switch 48 which, when actuated, causes energization of a motor 50 for a booster pump 52 which pumps purified water stored in diaphragm tank 54 through the spout 46 closest to the switch being actuated. Thus, the customer simply places a bottle 40 beneath a spout 46 and actuates the control switch 48 immediately above the filling station into which the bottle is placed to deliver purified water into the bottle. Upon return of the switch 48 to the off position, the flow of purified water from the spout 46 is discontinued. There is a



floor 51 in each filling station 14a including a drain 53. These drains 53 are in communication through lines (not shown) with the sump tank 34, so that any water spilled during filling a bottle 40 flows through the drains 53 into the sump tank 34.

As best illustrated in Figs. 2, 3, and 4A, the upper section 14 has the ozonation unit 30 contained within it. This upper section 14 also houses the diaphragm tank 54, the booster pump 52, and booster pump motor 50. The diaphragm tank 54 is pressurized at approximately 30 pounds per square inch. There are conventional flow-control units 58 associated with each filling station 14a. These flow-control units 58 regulate the rate of flow of the pressurized water from the diaphragm tank 54 as it is delivered. Purified water leaves the reverse osmosis unit 28 and flows through a line 68 and a 0.2 micron solid block carbon filter 79 into the storage tank 32, with rejected water fed directly to a cooling tower (not shown) for the refrigeration system (not shown) for the grocery store or to a sewerage system. The carbon filter 78 removes any undesirable taste and odor contaminants in the purified water.

A float 60 (Fig 4A) in the storage tank 32 controls the flow of water from a public supply source into the apparatus 10. When the float 60 moves downwardly as a result of the water level in the storage tank lowering, it closes a control switch 62 to actuate the motor 64 and the pump 66 in the reverse osmosis unit 28, so that water from the public supply source is drawn into the unit to flow through the reverse

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osmosis pre-filters 20 and 22 into the reverse osmosis unit. A line (not shown) connected to the public source of water extends through an access opening 32b in a partition 45 which separates the upper section 14 from the storage tank 32 and base section 16. When the level of water in the storage tank 32 rises, the switch 62 is opened and the motor 64 operation is discontinued. About 15 minutes within each 90-minute cycle, a timer (not shown) actuates the ozone recirculating motor 70 and pump 72 so that purified water from the storage tank is cycled through a venturi 74 which introduces ozone from an ozone generator 76 into the purified water. The ozonated water is returned to the storage tank 32 through the line 78. The concentration of ozone in the ozonated and purified water in the storage tank 32 is between 0.1 and 0.4 parts per million.

For purposes of clarity the lines and piping placing the various components of apparatus in communication with each other have not been shown. These lines are all conventional and connected using conventional plumbing fixtures.

#### ALTERNATE EMBODIMENT

Figs. 11 and 12 show an alternate embodiment of this invention using ultraviolet light as a disinfectant for the water and a modified pumping system. In place of the ozonation unit 30 shown in Fig. 8, an ultraviolet light source 100 is positioned adjacent a line 102 which is transparent to ultraviolet light to allow the light to impinge against the water flowing through the line, disinfecting the water.

Periodically, water is pumped from the storage tank 32 past the light source 100 to expose the water to the light. In this embodiment, the diaphragm tank 54 and associated booster pump 52 are eliminated. Instead, each filling station 14a has a motorized pump 104 associated with it that pumps water from the storage tank 32 to the spouts 46 when one of the control switches 48 is manually actuated. A dionization unit (not shown) may be used with the ultraviolet light source 100 in the conventional manner.

#### SCOPE OF THE INVENTION

The above presents a description of the best mode contemplated of carrying out the present invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains to make and use this invention. This invention is, however, susceptible to modifications and alternate constructions from that discussed above which are fully equivalent. Consequently, it is not the intention to limit this invention to the particular embodiments disclosed. On the contrary, the intention is to cover all modifications and alternate constructions coming within the spirit and scope of the invention as generally expressed by the following claims:

1. A water dispensing apparatus, including

a housing having a water filling station,

said water filling station comprising a cubicle having a delivery spout therein, an open front side into which a water bottle is placed beneath the spout for filling, and a floor including a drain,

means providing an alternate to coin operated water dispensing means including manually operable control means which upon being actuated causes water to flow from the spout into a bottle placed in the cubicle,

pump means for pumping water to the spout in the vending station upon said manually operable control means being actuated,

means for pumping water from a public supply source to the water dispensing apparatus, and

means for purifying the water from a public supply source prior to delivery to the spout.

2. The apparatus of claim 1 wherein the upper section is offset inwardly relative to the base section to provide a ledge in the front of the support structure at about waist level.

3. The apparatus of claim 2 wherein the open front is adjacent the ledge.

4. The apparatus of claim 1 wherein the upper section and base section are box-like.
  5. The apparatus of claim 1 wherein the water purifying means employs ultraviolet light.
  6. The apparatus of claim 1 wherein the water purifying means is of the reverse osmosis type.
  7. The apparatus of claim 1 wherein the water purifying means is an ozone generator means which periodically generates ozone that is mixed water in the storage tank.
  8. The apparatus of claim 1 including filter means for filtering the water from the public supply source prior to said water flowing into the water purifying means.
  9. The apparatus of claim 1 wherein the means for detecting when the level of purified water in the storage tank is low includes a float member in the storage tank which activates a control switch for the means pumping water from a public supply source to the water purifying means.
  10. A method of inhibiting the growth of bacteria in a misting unit for spraying water on produce unpacked and displayed for sale comprising supplying the misting unit with disinfected water.
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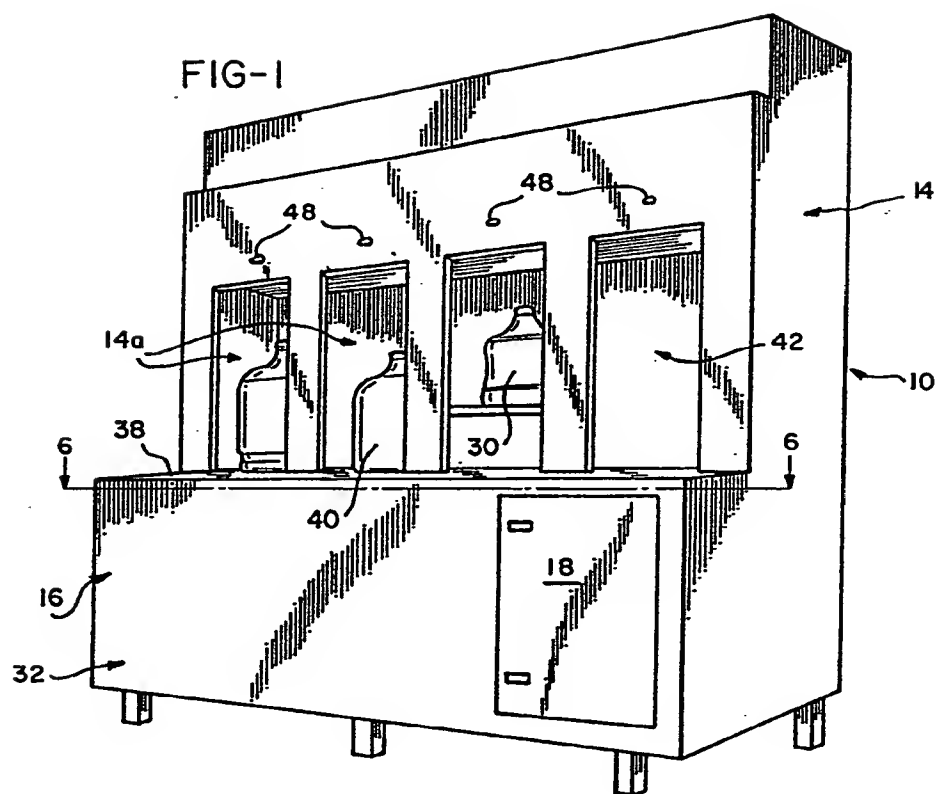
11. The method of claim 10 wherein the water is disinfected with ozone.

12. The method of claim 10 wherein the water is disinfected with ultraviolet light.

13. The method of claim 10 wherein the source of the disinfected water is the apparatus of claim 1.

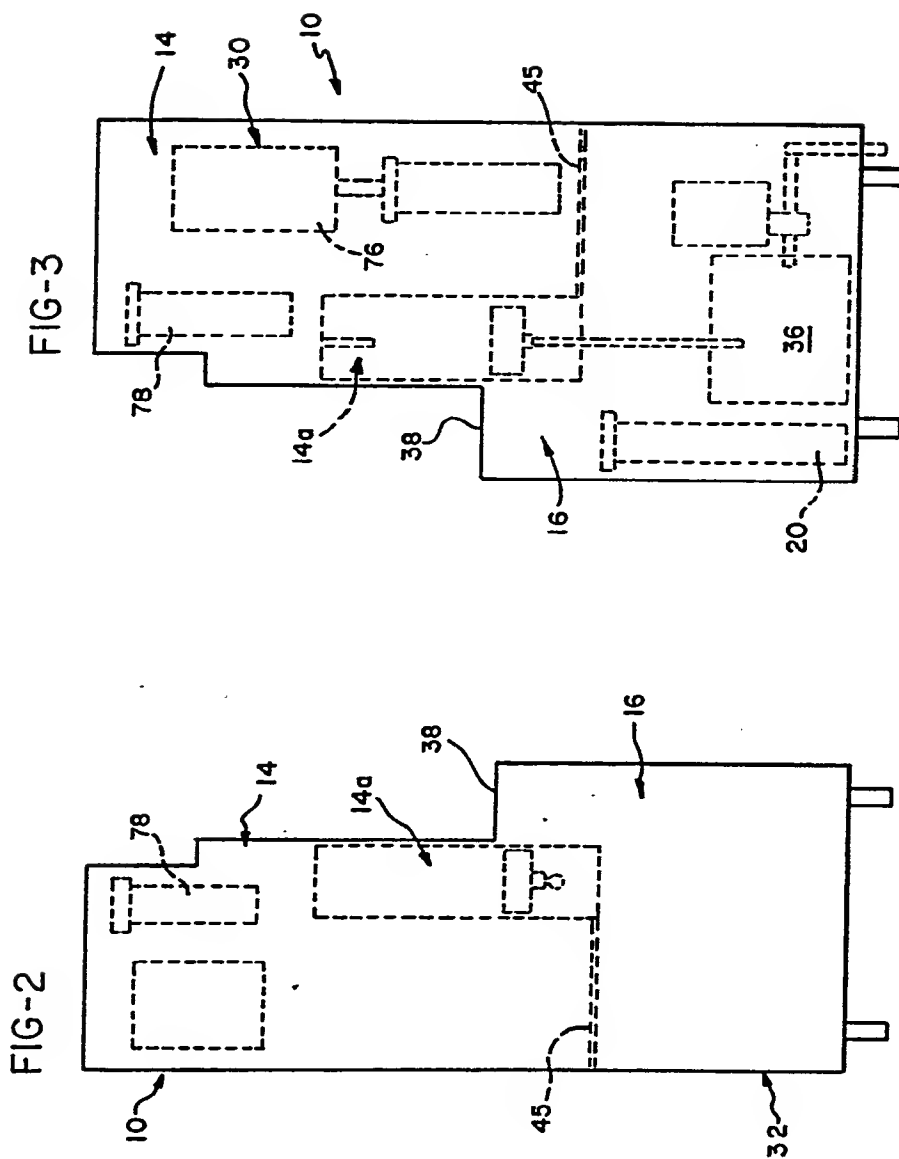
14. The method of claim 11 wherein the concentration of ozone in said ozonated water is between 0.1 and 0.4 parts per million.

15. A method of conserving water in a facility having a refrigeration system employing a cooling tower requiring the use of water which is periodically fed to the cooling tower, comprising feeding to the cooling tower waste water from a reverse osmosis unit for purifying water included in water dispensing apparatus located in said facility.



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FIG-4

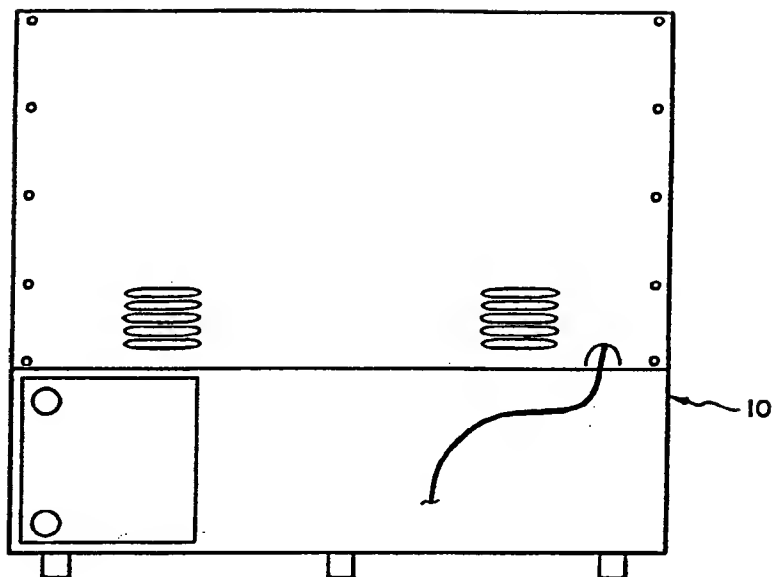
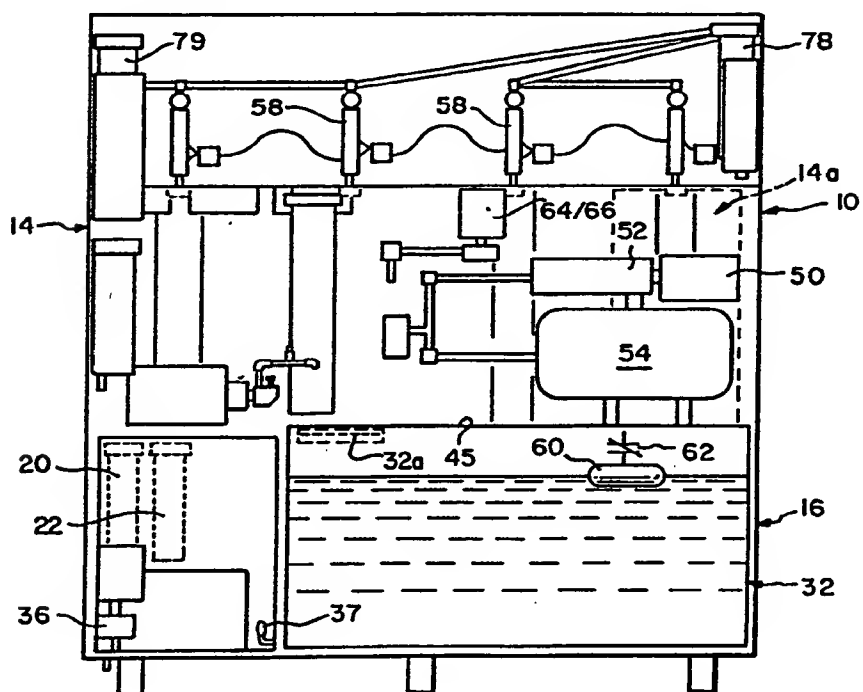


FIG-4A



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FIG-5

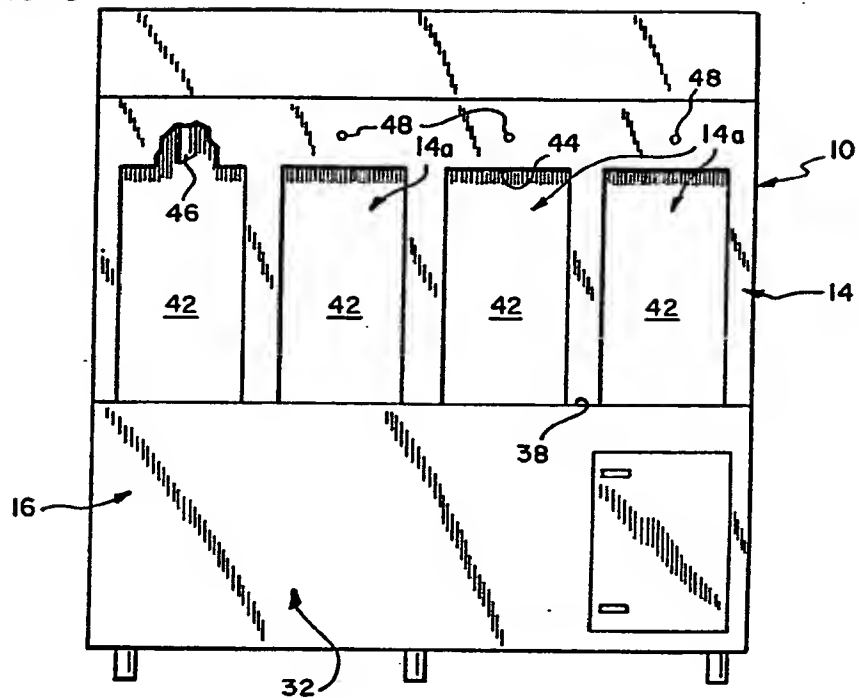
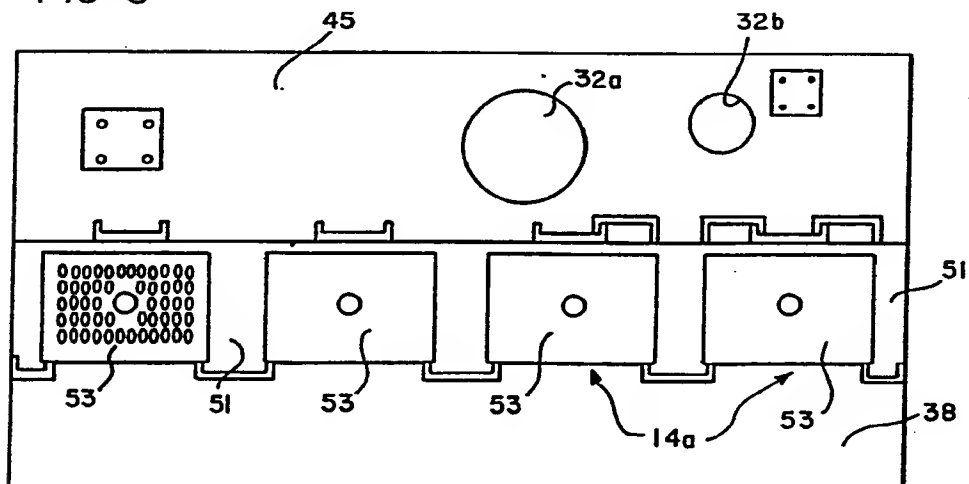
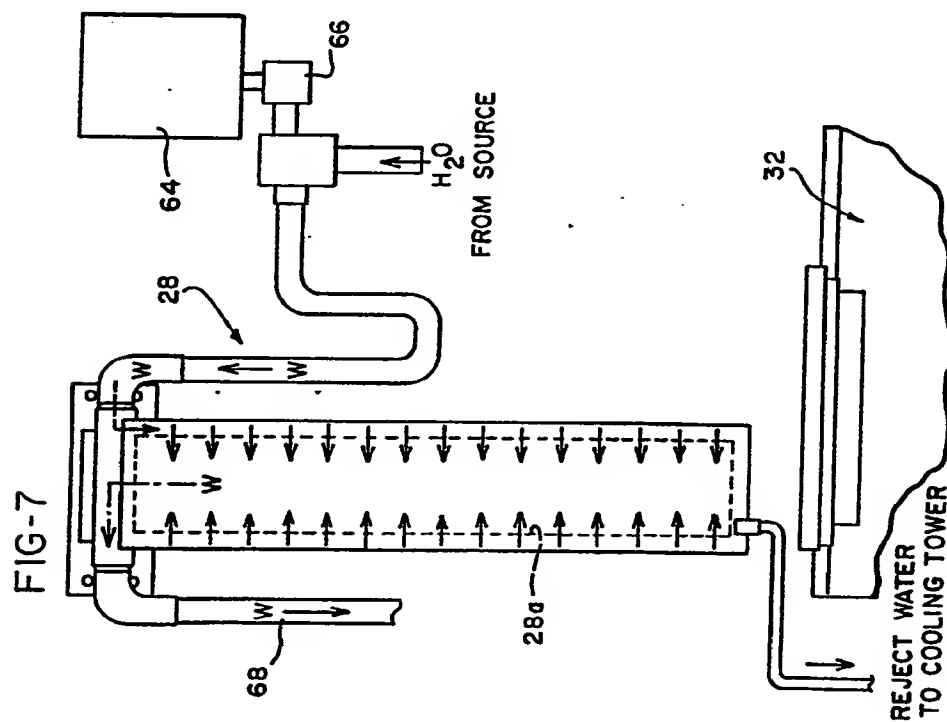
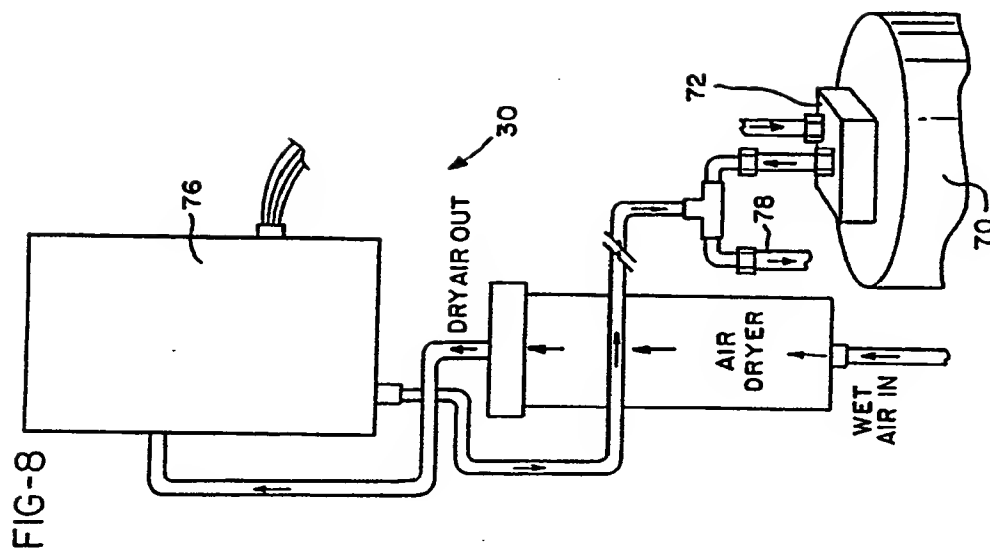


FIG-6

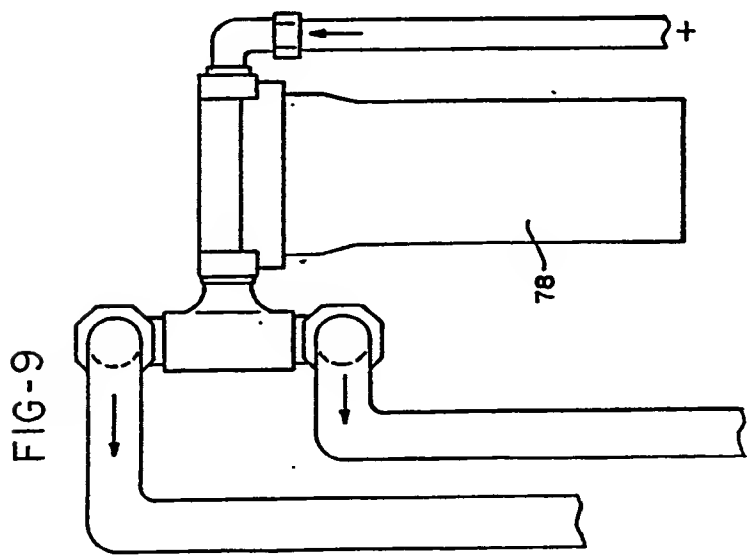
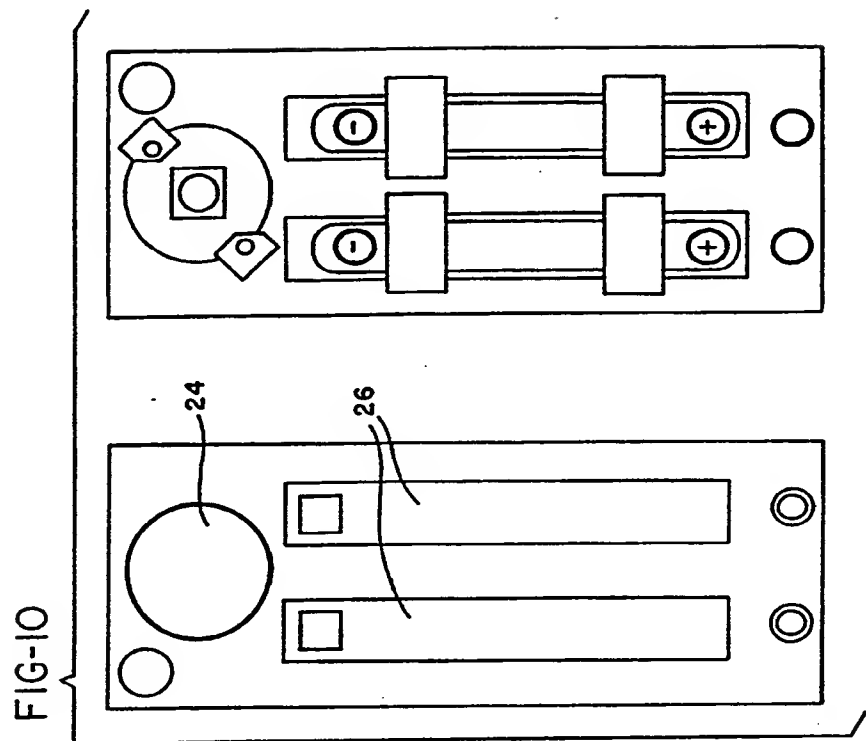


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FIG-11

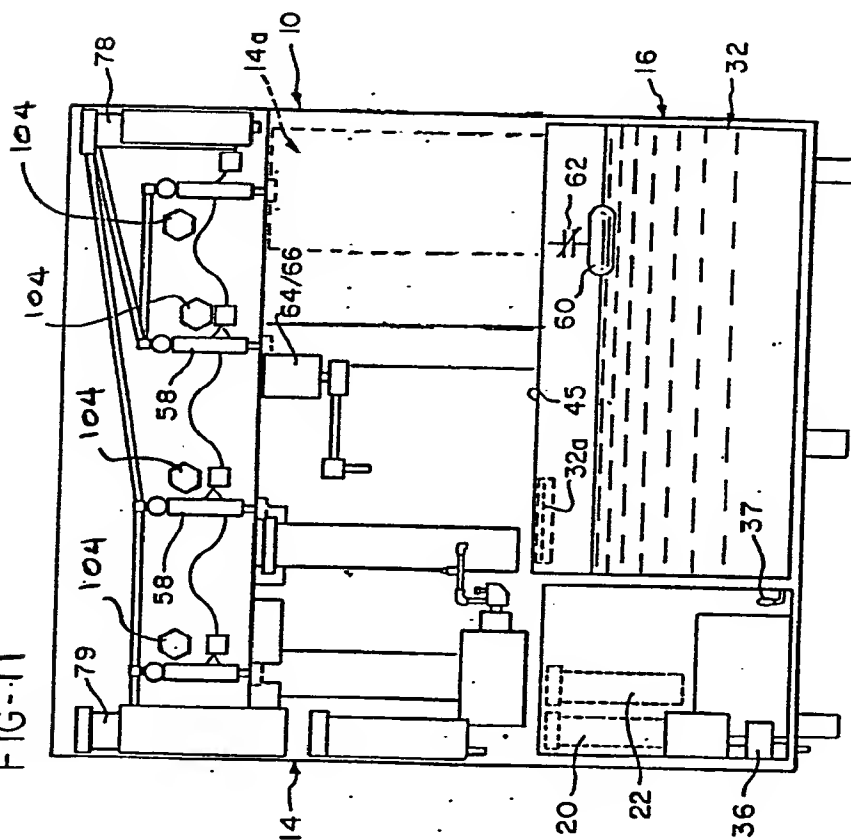
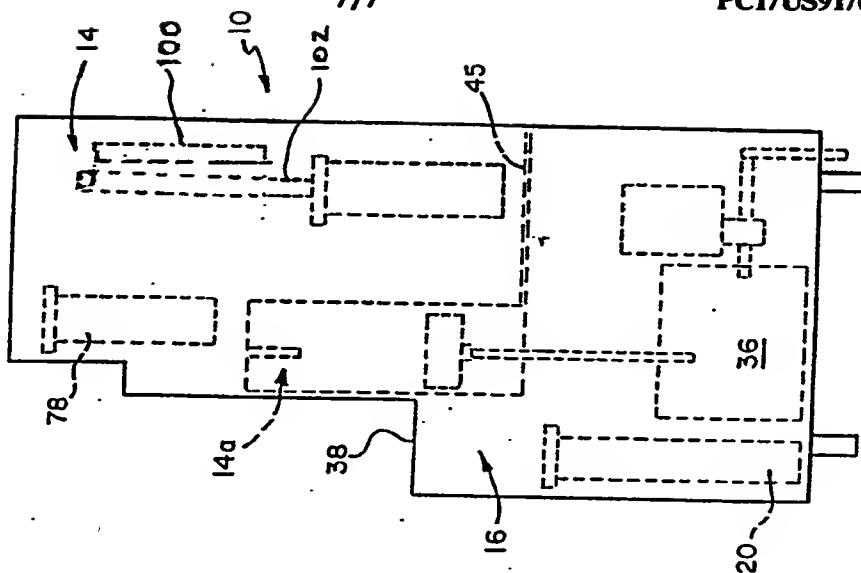


FIG-12



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# INTERNATIONAL SEARCH REPORT

International Application No. PCT/US91/06557

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) *		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC(5): BOLD 61/02, BOLD 61/08, CO2F 17/78		
US CL.: 204/249;222/52, 129,146.1,189,566;210/175,195.2,257.2,321.6		
<b>II. FIELDS SEARCHED</b>		
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Classification System	Classification Symbols	
US	204/149,152 222/1,52,129,146.1,173,189,566 210/634,644,649-652,748,760,195.2,198.1,257.1,321.6,321.72	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched *		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT *</b>		
Category *	Citation of Document, ** with indication, where appropriate, of the relevant passages *	Relevant to Claim No. *
A	US, A, 3,856,676 (FRIMME, ET. AL.) 24 DECEMBER 1974 See Entire Document	1-9
X	US, A, 4,258,501 (BROWN) 31 MARCH 1981, See Column 2, lines 62-64 and Column 10, Lines 44-54	10, 12, 13
X	US, A, 4,735,750 (DAMANN) 05 APRIL 1988 See Column 1, Lines 19-22 and Column 2, lines 52-54.	11
X	US, A, 4,318,772, (KRAGH) 09 MARCH 1982	15
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